

Garant**SC.T 09T304, Grade: HB7310**

Order data

Order number	260762 HB7310
GTIN	4045197670342
Item class	21G

Description

Technical description

Feed f	0.05 - 0.5 mm/rev.
Chip breaker	AM
Cutting conditions	continuous
Cutting depth a_p	0.1 - 4 mm
Corner radius	0.4 mm
Main application	N
Grade	HB7310
Cutting speed v_c main application	350 - 600 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCGT 09T304

Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning