

**Garant****SCMT 09T308, Grade: HB7020**

## Order data

Order number	260763 HB7020
GTIN	4045197699756
Item class	21G

## Description

SCMT 09T308 HB7020 Corner radius: 0.8 mm  
Grade: HB7020  
Chip breaker: SM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.

## Technical description

Main application	P
Feed $f$	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Chip breaker	SM
Grade	HB7020

Cutting speed $v_c$ main application	120 - 350 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning