

Garant**SC.T 120404, Grade: HB7310**

Order data

Order number	260765 HB7310
GTIN	4045197670489
Item class	21G

Description

SC.T 120404 HB7310 Corner radius: 0.4 mm
Grade: HB7310
Chip breaker: AM
Tolerance: G
Cutting depth a_p : 0.1 - 4 mm
Feed f : 0.05 - 0.5 mm/rev.

Technical description

Cutting depth a_p	0.1 - 4 mm
Corner radius	0.4 mm
Chip breaker	AM
Feed f	0.05 - 0.5 mm/rev.
Cutting conditions	continuous
Main application	N
Grade	HB7310

Cutting speed v_c main application	350 - 600 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCGT 120404
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning