



Boring bar steel, left-hand, Shank \varnothing / insert size: 12/11mm



Order data

Order number	260931 12/11
GTIN	4960664541805
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 12 mm

ISO code toolholder: A12M STLCR/L11

Setting angle κ : 95°

suitable indexable insert: TC.. 1102..

Minimum pre-drill $\varnothing D_{min}$: 14 mm

Centre offset L_3 : 7.2 mm

Technical description

suitable indexable insert	TC.. 1102..
Centre offset L_3	7.2 mm
ISO code toolholder	A12M STLCR/L11
Insert screw	269022 4
Minimum pre-drill $\varnothing D_{min}$	14 mm
Insert size	11 mm
Overall length L	150 mm
Clamping height L_2	11 mm
Setting angle κ	95°
Shank $\varnothing D_s$	12 mm

Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Insert screw Type 4	269022 4
Clamping screw	269407
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500