

Garant**Full profile insert 55°, internal, right-hand BF, HB8015, Thread pitch: 14mm**

Order data

Order number	270821 14
GTIN	4069515042123
Item class	21J

Technical description

Number of turns/inch	14
Type	HB8015
Thread type	BSW
Thread type	G
Thread type	BSP
Flank angle	55 degrees
Thickness	3.6 mm
Insert size L	16 mm
Type of product	Indexable insert for thread turning

User data

Data sheet

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	250 m/min	N
Alu > 10% Si	suitable	180 m/min	N
Steel < 500 N/mm ²	suitable	150 m/min	P
Steel < 750 N/mm ²	suitable	150 m/min	P
Steel < 900 N/mm ²	suitable	130 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
Steel < 1400 N/mm ²	suitable	90 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	40 m/min	H
INOX < 900 N/mm ²	suitable only under restricted conditions	100 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	100 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	50 m/min	S
GG(G)	suitable	130 m/min	K
CuZn	suitable only under restricted conditions	150 m/min	N
continuous	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		