

Garant
TC.T 110204, Grade: HB725


Order data

Order number	260982 HB725
GTIN	4045197685551
Item class	21G

Description

TC.T 110204 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.2 - 4 mm

Feed f : 0.05 - 0.5 mm/rev.

Cutting speed v_c main application: 50 - 250 m/min

Technical description

Cutting depth a_p	0.2 - 4 mm
Corner radius	0.4 mm
Chip breaker	UM
Feed f	0.05 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Main application	UNI
Cutting speed v_c main application	50 - 250 m/min
Grade	HB725

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning