



## Grooving tool left-hand, similar to DIN 4981 (ISO 7), P20/K25, Shank height: 25mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 297105 25     |
| GTIN         | 4045197521347 |
| Item class   | 22E           |

### Description

#### Version:

**Carbide** – steel shanks with 700 - 800 N/mm<sup>2</sup> strength and flat chamfered mounting surface. Fitted with diamond ground carbide inserts. Angles on the inserts are precision ground. All turning tools are supplied with sharp cutting edges. Sharpening the cutting edge with a boron carbide hand lapper will increase the tool edge life. The extent of the wear area is dependent on the cutting conditions. For roughing and interrupted machining it is imperative that the cutting edges are sharpened.

Fitted with diamond ground carbide inserts.

#### Application:

P20/K25 for machining steel and cast iron.

M20 for machining stainless steels.

#### Attention:

For rough and interrupted machining the cutting edges should be sharpened with a boron carbide hand lapper (No. 558812).

### Technical description

|                 |              |
|-----------------|--------------|
| Blade width     | 6 mm         |
| Shank height h  | 25 mm        |
| Overall length  | 140 mm       |
| Shank width b   | 16 mm        |
| Tool material   | P20/K25      |
| Type of product | Turning tool |

