



Grooving tool left-hand, similar to DIN 4981 (ISO 7), P20/K25, Shank height: 32mm



Order data

Order number	297105 32
GTIN	4045197521354
Item class	22E

Description

Version:

Carbide – steel shanks with 700 - 800 N/mm² strength and flat chamfered mounting surface. Fitted with diamond ground carbide inserts. Angles on the inserts are precision ground. All turning tools are supplied with sharp cutting edges. Sharpening the cutting edge with a boron carbide hand lapper will increase the tool edge life. The extent of the wear area is dependent on the cutting conditions. For roughing and interrupted machining it is imperative that the cutting edges are sharpened.

Fitted with diamond ground carbide inserts.

Application:

P20/K25 for machining steel and cast iron.

M20 for machining stainless steels.

Attention:

For rough and interrupted machining the cutting edges should be sharpened with a boron carbide hand lapper (No. 558812).

Technical description

Shank height h	32 mm
Blade width	8 mm
Overall length	170 mm
Shank width b	20 mm
Tool material	P20/K25
Type of product	Turning tool

