

HOLEX®
TCMT 110204 Set 10 pieces, Grade: HBX020

Order data

Order number	261020 HBX020
GTIN	4045197671226
Item class	22D

Description

TCMT 110204 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.1 - 3.75 mm

Feed f : 0.06 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Cutting speed v_c main application	80 - 300 m/min
Corner radius	0.4 mm
Feed f	0.06 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	PM
Cutting depth a_p	0.1 - 3.75 mm
Main application	P
Grade	HBX020

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Type of product	Indexable insert for turning