



## Hook turning tool right-hand, similar to DIN 263 (ISO 11), P20/K25, Shank square: 20mm



### Order data

Order number	297135 20
GTIN	4045197521385
Item class	22E

### Description

#### Version:

**Carbide** – steel shanks with 700 - 800 N/mm<sup>2</sup> strength and flat chamfered mounting surface. Fitted with diamond ground carbide inserts. Angles on the inserts are precision ground. All turning tools are supplied with sharp cutting edges. Sharpening the cutting edge with a boron carbide hand lapper will increase the tool edge life. The extent of the wear area is dependent on the cutting conditions. For roughing and interrupted machining it is imperative that the cutting edges are sharpened.

Fitted with diamond ground carbide inserts.

#### Application:

P20/K25 for machining steel and cast iron.

M20 for machining stainless steels.

#### Attention:

For rough and interrupted machining the cutting edges should be sharpened with a boron carbide hand lapper (No. 558812).

### Technical description

for bores from Ø	50 mm
Blade width	6 mm
maximum grooving depth $t_{max}$	16 mm
Shank square	20 mm
Overall length	210 mm
Tool material	P20/K25

Type of product

Turning tool