

**HOLEX®**
**TCMT 110204 Set 10 pieces, Grade: HBX130**

**Order data**

Order number	261020 HBX130
GTIN	4045197671240
Item class	22D

**Description**

TCMT 110204 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth  $a_p$ : 0.1 - 3.75 mm

Feed  $f$ : 0.06 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

Cutting depth $a_p$	0.1 - 3.75 mm
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	60 - 200 m/min
Chip breaker	MM
Main application	M
Corner radius	0.4 mm
Feed $f$	0.06 - 0.3 mm/rev.
Grade	HBX130

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Type of product	Indexable insert for turning