



Boring bar steel, right-hand, Shank Ø / insert size: 25/16 mm



Order data

Order number	261120 25/16
GTIN	4960664585595
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank Ø D_s: 25 mm

ISO code toolholder: A25S SVUBR/L16

Cutting point / joint: 25 mm

Setting angle κ: 93 degrees

suitable indexable insert: VB.. 1604..

Minimum pre-drill Ø D_{min}: 34 mm

Technical description

suitable indexable insert	VB.. 1604..
Shim screw	269014 1
Centre offset L ₃	20.5 mm
Minimum pre-drill Ø D _{min}	34 mm
Cutting point / joint	25 mm
Shim	269006 1
ISO code toolholder	A25S SVUBR/L16
Insert size	16 mm
Overhang L ₁	100 mm
Insert screw	269022 7

Overall length L	250 mm
Clamping height L ₂	24 mm
Setting angle κ	93 degrees
Shank Ø D _s	25 mm
Application type	right-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	269055
Shim screw	269203
Clamping screw	269411
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw Type 7	269022 7
Shim Type 1	269006 1
Shim screw Type 1	269014 1