

## Garant

**Blade carrier, concave for face grooving, right-hand, Ø range Groove D1 / D2:  
150/250mm**



### Order data

|              |                |
|--------------|----------------|
| Order number | 273822 150/250 |
| GTIN         | 4045197538246  |
| Item class   | 21W            |

### Description

**Version:**

Extremely rigid connection and precise clamping due to serrated contact face between the toolholder and clamp.

**Application:**

In conjunction with toolholders No. 273800 to 273811.

**Spare part:**

Clamp screw No. 279815 9.

**Attention:**

Without clamping screws (these are supplied with the toolholders).

**Note:**

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w: 4 mm

maximum cutting depth  $t_{max}$ : 15 mm

### Technical description

|                                      |            |
|--------------------------------------|------------|
| maximum 1st groove $\varnothing D_2$ | 250 mm     |
| minimum 1st groove $\varnothing D_1$ | 150 mm     |
| maximum cutting depth $t_{\max}$     | 15 mm      |
| Application type                     | right-hand |
| Groove width w                       | 4 mm       |
| Type of product                      | Cartridges |

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## Accessories

|                       |          |
|-----------------------|----------|
| Clamping screw Type 9 | 279815 9 |
| Clamping screw        | 279910   |