



Boring bar steel, right-hand, Shank Ø / insert size: 32/16 mm



Order data

Order number	261120 32/16
GTIN	4960664585618
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank Ø D_s: 32 mm

ISO code toolholder: A32S SVUBR/L16

Cutting point / joint: 32 mm

Setting angle κ: 93 degrees

suitable indexable insert: VB.. 1604..

Minimum pre-drill Ø D_{min}: 40 mm

Technical description

Shim	269006 1
Centre offset L ₃	28 mm
Insert screw	269022 7
Overhang L ₁	130 mm
Shim screw	269014 1
suitable indexable insert	VB.. 1604..
Minimum pre-drill Ø D _{min}	40 mm
Insert size	16 mm
ISO code toolholder	A32S SVUBR/L16
Cutting point / joint	32 mm

Overall length L	250 mm
Clamping height L ₂	31 mm
Setting angle κ	93 degrees
Shank Ø D _s	32 mm
Application type	right-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	269055
Clamping screw	269411
Shim screw	269203
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Shim screw Type 1	269014 1
Clamping screw Type 7	269022 7
Shim Type 1	269006 1