



Boring bar steel, left-hand, Shank \varnothing / insert size: 20/11 mm



Order data

Order number	261121 20/11
GTIN	4960664585588
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 20 mm

ISO code toolholder: A20R SVUBR/L11

Cutting point / joint: 20 mm

Setting angle κ : 93 degrees

suitable indexable insert: VB.. 1103..

Minimum pre-drill $\varnothing D_{min}$: 25 mm

Technical description

Overhang L_1	80 mm
Insert screw	269022 6
suitable indexable insert	VB.. 1103..
Minimum pre-drill $\varnothing D_{min}$	25 mm
Centre offset L_3	18 mm
Insert size	11 mm
ISO code toolholder	A20R SVUBR/L11
Cutting point / joint	20 mm
Overall length L	200 mm
Clamping height L_2	19 mm

Setting angle κ	93 degrees
Shank $\varnothing D_s$	20 mm
Application type	left-hand
Boring depth up to	5xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269409
Clamping screw Type 6	269022 6