


**VBMT 110304, Grade: CA510**

**Order data**

Order number	261174 CA510
GTIN	4960664699797
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	140 - 450 m/min
Cutting depth $a_p$	0.5 - 2 mm
Chip breaker	HQ
Corner radius	0.4 mm
Feed $f$	0.05 - 0.25 mm/rev.
Main application	P
Cutting conditions	continuous
Grade	CA510
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2

Type of product

Indexable insert for turning