



Boring bar steel, left-hand, Shank \varnothing / insert size: 25/16 mm



Order data

Order number	261121 25/16
GTIN	4960664585601
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 25 mm

ISO code toolholder: A25S SVUBR/L16

Cutting point / joint: 25 mm

Setting angle κ : 93 degrees

suitable indexable insert: VB.. 1604..

Minimum pre-drill $\varnothing D_{min}$: 34 mm

Technical description

Centre offset L_3	20.5 mm
suitable indexable insert	VB.. 1604..
Insert size	16 mm
Overhang L_1	100 mm
Insert screw	269022 7
ISO code toolholder	A25S SVUBR/L16
Minimum pre-drill $\varnothing D_{min}$	34 mm
Shim	269006 1
Shim screw	269014 1
Cutting point / joint	25 mm

Overall length L	250 mm
Clamping height L ₂	24 mm
Setting angle κ	93 degrees
Shank Ø D _s	25 mm
Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	269055
Clamping screw	269411
Shim screw	269203
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Clamping screw Type 7	269022 7
Shim screw Type 1	269014 1
Shim Type 1	269006 1