


VBMT 110304, Grade: CA525

Order data

Order number	261174 CA525
GTIN	4960664682492
Item class	25E

Description

VBMT 110304 CA525 Grade: CA525

Chip breaker: HQ

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Main application	P
Cutting depth a_p	0.5 - 2 mm
Cutting speed v_c main application	80 - 330 m/min
Corner radius	0.4 mm

Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning