



Boring bar steel, left-hand, Shank \varnothing / insert size: 32/16 mm



Order data

Order number	261121 32/16
GTIN	4960664585625
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 32 mm

ISO code toolholder: A32S SVUBR/L16

Cutting point / joint: 32 mm

Setting angle κ : 93 degrees

suitable indexable insert: VB.. 1604..

Minimum pre-drill $\varnothing D_{min}$: 40 mm

Technical description

Shim screw	269014 1
Centre offset L_3	28 mm
Insert screw	269022 7
Cutting point / joint	32 mm
Overhang L_1	130 mm
Minimum pre-drill $\varnothing D_{min}$	40 mm
ISO code toolholder	A32S SVUBR/L16
Insert size	16 mm
suitable indexable insert	VB.. 1604..
Shim	269006 1

Overall length L	250 mm
Clamping height L ₂	31 mm
Setting angle κ	93 degrees
Shank Ø D _s	32 mm
Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269411
Shim screw	269203
Shim	269055
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim Type 1	269006 1
Clamping screw Type 7	269022 7
Shim screw Type 1	269014 1