


**VBMT 110304, Grade: CA6525**

**Order data**

Order number	261174 CA6525
GTIN	4960664492336
Item class	25E

**Technical description**

Main application	M
Cutting speed $v_c$ main application	50 - 140 m/min
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 2 mm
Chip breaker	HQ
Feed $f$	0.05 - 0.25 mm/rev.
Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2

Type of product

Indexable insert for turning