


**VBMT 110308, Grade: CA510**

**Order data**

Order number	261176 CA510
GTIN	4960664699803
Item class	25E

**Description**

VBMT 110308 CA510 Grade: CA510

Chip breaker: HQ

Cutting depth  $a_p$ : 0.5 - 2 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 140 - 450 m/min

**Technical description**

Chip breaker	HQ
Cutting speed $v_c$ main application	140 - 450 m/min
Cutting depth $a_p$	0.5 - 2 mm
Corner radius	0.8 mm
Cutting conditions	continuous
Main application	P
Feed $f$	0.05 - 0.25 mm/rev.

Grade	CA510
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110308
Number of changes/inserts	2
Type of product	Indexable insert for turning