

Garant**Indexable insert for turning VBMT 160404, for finish machining****Order data**

Order number	261152 HB7415
GTIN	4045197672575
Item class	21G

Technical description

Main application	S
Cutting speed v_c main application	60 - 70 m/min
Feed f	0.1 mm/rev.
Cutting depth a_p	0.2 - 1 mm
Cutting conditions	continuous
Corner radius	0.4 mm
Chip breaker	TIS
Type	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160404

Data sheet

Number of changes/inserts	2
Type of product	Indexable insert for turning