


VBMT indexable insert for finishing 30 pieces, HB7140-2, Size: 110302

Order data

Order number	GG3554 110302
GTIN	4067263092278
Item class	GGN

Technical description

Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Coating	coated
Feed f	0.1 - 0.3 mm/rev.
Main application	M
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide
Contents	261142 HB7140-2
ISO code indexable insert	VBMT 110302
Cutting depth $a_{p \min}$	0.15 mm
Cutting speed v_c main application	70 - 230 mm/min
Cutting depth $a_{p \max}$	1.75 mm
Corner radius	0.2 mm
Quantity	30

Data sheet

Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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