


VBMT indexable insert for finishing 30 pieces, HB7140-2, Size: 160404

Order data

Order number	GG3554 160404
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \min}$	0.25 mm
ISO code indexable insert	VBMT 160404
Main application	M
Feed f	0.1 - 0.3 mm/rev.
Contents	261152 HB7140-2
Coating	coated
Corner radius	0.4 mm
Number of changes/inserts	2
Tool material	Carbide
Cutting depth a_p	0.2 - 1.5 mm
Cutting depth $a_{p \max}$	2.5 mm
Cutting speed v_c main application	70 - 230 mm/min
Finishing/roughing assignment	Finishing
Quantity	30

Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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