

**Garant****WNMG indexable insert for finishing 50 pieces, HB7140-2, Size: 060404****Order data**

|              |               |
|--------------|---------------|
| Order number | GG2981 060404 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Cutting speed $v_c$ main application | 70 - 230 mm/min   |
| Number of changes/inserts            | 6                 |
| Main application                     | M                 |
| Cutting depth $a_{p \max}$           | 2 mm              |
| Cutting depth $a_{p \min}$           | 0.25 mm           |
| Tool material                        | Carbide           |
| Contents                             | 251952 HB7140-2   |
| Finishing/roughing assignment        | Finishing         |
| Coating                              | coated            |
| Corner radius                        | 0.4 mm            |
| ISO code indexable insert            | WNMG 060404       |
| Cutting depth $a_p$                  | 0.3 - 2 mm        |
| Feed $f$                             | 0.1 - 0.4 mm/rev. |

|                    |                              |
|--------------------|------------------------------|
| Quantity           | 50                           |
| Type               | HB7140-2                     |
| Cutting conditions | heavily interrupted          |
| Chip breaker       | VS                           |
| Type of product    | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG2981 060404