

**Value pack VNMG indexable insert medium machining 30 pieces HBT020****Order data**

Order number	GG3924 160408
GTIN	4067263093510
Item class	GGN

Technical description

Cutting depth a_p	0.8 - 4 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Cutting depth $a_{p \max}$	2.5 mm
Cutting depth $a_{p \min}$	0.55 mm
ISO code indexable insert	VNMG 160408
Coating	TiCN
Cutting speed v_c main application	100 - 280 mm/min
Tool material	Carbide
Main application	P
Contents	251829 HBT020
Corner radius	0.8 mm
Feed f	0.1 - 0.45 mm/rev.
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3924 160408
