



Value pack WNMG indexable insert medium machining 30 pieces HBT020

Order data

Order number	GG3928 080404
GTIN	4067263093671
Item class	GGN

Technical description

Coating	TiCN
Cutting speed v_c main application	100 - 280 mm/min
Number of changes/inserts	6
Feed f	0.1 - 0.45 mm/rev.
Corner radius	0.4 mm
Contents	252094 HBT020
ISO code indexable insert	WNMG 080404
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.8 - 5 mm
Cutting depth $a_{p \max}$	2.75 mm
Tool material	Carbide
Main application	P
Cutting depth $a_{p \min}$	0.25 mm
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3928 080404
