

**Value pack CNMG indexable insert finishing 30 pieces HB7035-2****Order data**

|              |               |
|--------------|---------------|
| Order number | GG2402 09T308 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                              |
|--------------------------------------|------------------------------|
| Cutting depth $a_{p \max}$           | 3.25 mm                      |
| Corner radius                        | 0.8 mm                       |
| Number of changes/inserts            | 4                            |
| Feed $f$                             | 0.1 - 0.4 mm/rev.            |
| Main application                     | P                            |
| Finishing/roughing assignment        | Finishing                    |
| Contents                             | 250052 HB7035-2              |
| Cutting depth $a_{p \min}$           | 0.55 mm                      |
| Cutting speed $v_c$ main application | 150 - 350 mm/min             |
| Cutting depth $a_p$                  | 0.3 - 2 mm                   |
| Tool material                        | Carbide                      |
| ISO code indexable insert            | CNMG 09T308                  |
| Quantity                             | 30                           |
| Type                                 | HB7035-2                     |
| Cutting conditions                   | heavily interrupted          |
| Chip breaker                         | SS                           |
| Type of product                      | Indexable insert for turning |

## Suitable products

No Shop URL available for: GG2402 09T308

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