

Garant**VBMT indexable insert for medium machining 50 pieces, HB7140-2, Size: 110304****Order data**

Order number	GG3563 110304
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \min}$	0.25 mm
Cutting speed v_c main application	60 - 200 mm/min
Tolerance	M
Cutting depth a_p	0.5 - 2.5 mm
Contents	261224 HB7140-2
ISO code indexable insert	VBMT 110304
Tool material	Carbide
Main application	M
Quantity	50
Number of changes/inserts	2
Corner radius	0.4 mm
Cutting depth $a_{p \max}$	1.75 mm
Feed f	0.1 - 0.4 mm/rev.

Data sheet

Coating	coated
Finishing/roughing assignment	Finishing
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

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