

**Garant****VCMT indexable insert for finishing 30 pieces, HB7120-1, Size: 110302****Order data**

|              |               |
|--------------|---------------|
| Order number | GG3564 110302 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Corner radius                        | 0.2 mm            |
| Main application                     | M                 |
| Cutting depth $a_p$                  | 0.2 - 1.5 mm      |
| Cutting speed $v_c$ main application | 90 - 290 mm/min   |
| Feed $f$                             | 0.1 - 0.3 mm/rev. |
| Tool material                        | Carbide           |
| Tolerance                            | M                 |
| Number of changes/inserts            | 2                 |
| Contents                             | 261364 HB7120-1   |
| Cutting depth $a_{p \max}$           | 1.75 mm           |
| ISO code indexable insert            | VCMT 110302       |
| Finishing/roughing assignment        | Finishing         |
| Cutting depth $a_{p \min}$           | 0.15 mm           |
| Quantity                             | 30                |

|                    |                              |
|--------------------|------------------------------|
| Type               | HB7120-1                     |
| Cutting conditions | continuous                   |
| Chip breaker       | VS                           |
| Type of product    | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG3564 110302