



## CCMT indexable insert for medium machining 50 pieces, HBT020, Size: 09T308



### Order data

|              |               |
|--------------|---------------|
| Order number | GG3935 09T308 |
| GTIN         | 4067263095347 |
| Item class   | GGN           |

### Technical description

|                                      |                    |
|--------------------------------------|--------------------|
| ISO code indexable insert            | CCMT 09T308        |
| Cutting depth $a_{p \max}$           | 3.25 mm            |
| Coating                              | TiCN               |
| Contents                             | 260213 HBT020      |
| Cutting depth $a_{p \min}$           | 0.55 mm            |
| Corner radius                        | 0.8 mm             |
| Tool material                        | Carbide            |
| Feed $f$                             | 0.12 - 0.3 mm/rev. |
| Cutting speed $v_c$ main application | 100 - 280 mm/min   |
| Main application                     | P                  |
| Cutting depth $a_p$                  | 0.5 - 2.5 mm       |
| Number of changes/inserts            | 2                  |
| Finishing/roughing assignment        | Finishing          |

Data sheet

|                    |                              |
|--------------------|------------------------------|
| Quantity           | 50                           |
| Type               | HBT020                       |
| Cutting conditions | slightly interrupted         |
| Chip breaker       | PM                           |
| Type of product    | Indexable insert for turning |

Suitable products

No Shop URL available for: GG3935 09T308