



DCMT indexable insert for finishing 50 pieces, HBT020, Size: 11T304



Order data

Order number	GG3937 11T304
GTIN	4067263092278
Item class	GGN

Technical description

Contents	260378 HBT020
Corner radius	0.4 mm
Number of changes/inserts	2
Main application	P
Cutting speed v_c main application	120 - 330 mm/min
Cutting depth $a_{p \max}$	2.75 mm
Finishing/roughing assignment	Finishing
ISO code indexable insert	DCMT 11T304
Cutting depth a_p	0.4 - 1.5 mm
Coating	TiCN
Tool material	Carbide
Cutting depth $a_{p \min}$	0.25 mm
Feed f	0.1 - 0.3 mm/rev.
Quantity	50

Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3937 11T304