

Garant**CNMG indexable insert for finishing 50 pieces, HB7130-2, Size: 09T308****Order data**

Order number	GG2904 09T308
GTIN	4067263092278
Item class	GGN

Technical description

Coating	coated
Quantity	50
Tool material	Carbide
Cutting depth $a_{p \max}$	3:25 mm
ISO code indexable insert	CNMG 09T308
Cutting depth a_p	0.3 - 2.5 mm
Contents	250052 HB7130-2
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \min}$	0.55 mm
Main application	M
Corner radius	0.8 mm
Number of changes/inserts	4
Cutting speed v_c main application	80 - 270 mm/min

Data sheet

Feed f	0.15 - 0.5 mm/rev.
Type	HB7130-2
Cutting conditions	slightly interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2904 09T308