

**DCMT indexable insert for medium machining 50 pieces, HBT020, Size: 070204****Order data**

Order number	GG3939 070204
GTIN	4067263095507
Item class	GGN

Technical description

Coating	TiCN
Number of changes/inserts	2
Cutting depth $a_{p \max}$	1.75 mm
Contents	260500 HBT020
Finishing/roughing assignment	Finishing
Feed f	0.12 - 0.3 mm/rev.
Cutting speed v_c main application	100 - 280 mm/min
Tool material	Carbide
Corner radius	0.4 mm
ISO code indexable insert	DCMT 070204
Cutting depth a_p	0.5 - 2.5 mm
Main application	P

Data sheet

Cutting depth $a_{p \min}$	0.25 mm
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3939 070204