



DCMT indexable insert for medium machining 50 pieces, HBT020, Size: 11T308



Order data

Order number	GG3939 11T308
GTIN	4067263095569
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Tool material	Carbide
Number of changes/inserts	2
Coating	TiCN
Cutting speed v_c main application	100 - 280 mm/min
ISO code indexable insert	DCMT 11T308
Corner radius	0.8 mm
Contents	260508 HBT020
Cutting depth $a_{p \min}$	0.55 mm
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.12 - 0.3 mm/rev.
Cutting depth $a_{p \max}$	2.75 mm

Main application	P
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3939 11T308