


SCMT indexable insert for finishing 50 pieces, HBT020, Size: 09T304

Order data

Order number	GG3941 09T304
GTIN	4067263092278
Item class	GGN

Technical description

ISO code indexable insert	SCMT 09T304
Cutting depth $a_{p \max}$	3.25 mm
Contents	260758 HBT020
Cutting depth a_p	0.4 - 1.5 mm
Corner radius	0.4 mm
Cutting depth $a_{p \min}$	0.25 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Feed f	0.1 - 0.3 mm/rev.
Quantity	50
Tool material	Carbide
Main application	P
Cutting speed v_c main application	120 - 330 mm/min
Coating	TiCN

Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3941 09T304