


CCMT indexable insert for finishing 30 pieces, HB7140-2, Size: 09T302

Order data

Order number	GG3502 09T302
GTIN	4067263092278
Item class	GGN

Technical description

Main application	M
Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Coating	coated
Tool material	Carbide
Cutting speed v_c main application	70 - 230 mm/min
Cutting depth $a_{p \min}$	0.15 mm
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 2.5 mm
Contents	260056 HB7140-2
Cutting depth $a_{p \max}$	3.25 mm
Corner radius	0.2 mm
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2

Data sheet

Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3502 09T302