

**Value pack SNMG indexable insert roughing 30 pieces HB7020-2****Order data**

Order number	GG2452 150612
GTIN	4067263093299
Item class	GGN

Technical description

Contents	251330 HB7020-2
Finishing/roughing assignment	Roughing
ISO code indexable insert	SNMG 150612
Cutting depth a_p	1.5 - 6 mm
Cutting speed v_c main application	110 - 360 mm/min
Main application	P
Cutting depth $a_{p \max}$	5.25 mm
Cutting depth $a_{p \min}$	0.8 mm
Corner radius	1.2 mm
Number of changes/inserts	8
Feed f	0.25 - 0.6 mm/rev.
Tool material	Carbide
Quantity	30
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SG
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2452 150612
