


CCMT indexable insert for finishing 30 pieces, HB7140-2, Size: 09T304

Order data

Order number	GG3502 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Number of changes/inserts	2
Tolerance	M
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth $a_{p \max}$	3.25 mm
Cutting depth a_p	0.2 - 2.5 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	70 - 230 mm/min
Coating	coated
ISO code indexable insert	CCMT 09T304
Contents	260058 HB7140-2
Main application	M
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm

Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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