

**TCMT indexable insert for finishing 30 pieces, HBT020, Size: 110204****Order data**

Order number	GG3944 110204
GTIN	4067263092278
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Contents	260966 HBT020
Cutting depth a_p	0.4 - 1.5 mm
Tool material	Carbide
Feed f	0.1 - 0.3 mm/rev.
Coating	TiCN
Cutting depth $a_{p \min}$	0.25 mm
Cutting speed v_c main application	120 - 330 mm/min
Cutting depth $a_{p \max}$	2.75 mm
Main application	P
Quantity	30

Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3944 110204