



VBMT indexable insert for medium machining 50 pieces, HBT020, Size: 110304



Order data

Order number	GG3951 110304
GTIN	4067263095927
Item class	GGN

Technical description

Tool material	Carbide
Feed f	0.12 - 0.3 mm/rev.
Cutting speed v_c main application	100 - 280 mm/min
Quantity	50
Corner radius	0.4 mm
Cutting depth $a_{p \text{ min}}$	0.25 mm
Main application	P
Contents	261252 HBT020
Cutting depth a_p	0.5 - 2.5 mm
Number of changes/inserts	2
Coating	TiCN
Cutting depth $a_{p \text{ max}}$	1.75 mm

Finishing/roughing assignment	Finishing
ISO code indexable insert	VBMT 110304
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3951 110304