


VCMT indexable insert for finishing 30 pieces, HBT020, Variety: 110304

Order data

Order number	GG3952 110304
GTIN	4067263092278
Item class	GGN

Technical description

Number of changes/inserts	2
Coating	TiCN
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Cutting depth $a_{p \min}$	0.25 mm
Main application	P
Contents	261386 HBT020
Cutting speed v_c main application	120 - 330 mm/min
Cutting depth a_p	0.4 - 1.5 mm
Tool material	Carbide
Cutting depth $a_{p \max}$	1.75 mm
ISO code indexable insert	VCMT 110304
Quantity	30

Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3952 110304