


**VCMT indexable insert for finishing 50 pieces, HBT020, Variety: 110304**

**Order data**

|              |               |
|--------------|---------------|
| Order number | GG3953 110304 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Cutting depth $a_p$                  | 0.4 - 1.5 mm      |
| Finishing/roughing assignment        | Finishing         |
| Contents                             | 261386 HBT020     |
| Coating                              | TiCN              |
| Corner radius                        | 0.4 mm            |
| Quantity                             | 50                |
| Cutting depth $a_{p \min}$           | 0.25 mm           |
| Tool material                        | Carbide           |
| ISO code indexable insert            | VCMT 110304       |
| Feed $f$                             | 0.1 - 0.3 mm/rev. |
| Main application                     | P                 |
| Cutting depth $a_{p \max}$           | 1.75 mm           |
| Number of changes/inserts            | 2                 |
| Cutting speed $v_c$ main application | 120 - 330 mm/min  |

|                    |                              |
|--------------------|------------------------------|
| Type               | HBT020                       |
| Cutting conditions | slightly interrupted         |
| Chip breaker       | PF                           |
| Type of product    | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG3953 110304