

**VCMT indexable insert for medium machining 50 pieces, HBT020, Size: 110304****Order data**

Order number	GG3955 110304
GTIN	4067263096047
Item class	GGN

Technical description

ISO code indexable insert	VCMT 110304
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm
Quantity	50
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.12 - 0.3 mm/rev.
Coating	TiCN
Contents	261472 HBT020
Number of changes/inserts	2
Cutting speed v_c main application	100 - 280 mm/min
Main application	P
Tool material	Carbide

Data sheet

Cutting depth $a_{p \max}$	1.75 mm
Finishing/roughing assignment	Finishing
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3955 110304