

Garant**VCMT indexable insert for finishing 50 pieces, HB7140-2, Size: 110304****Order data**

Order number	GG3569 110304
GTIN	4067263092278
Item class	GGN

Technical description

Tool material	Carbide
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Main application	M
Number of changes/inserts	2
ISO code indexable insert	VCMT 110304
Tolerance	M
Contents	261366 HB7140-2
Cutting depth a_p	0.2 - 1.5 mm
Cutting depth $a_{p \max}$	1.75 mm
Cutting speed v_c main application	70 - 230 mm/min
Coating	coated
Quantity	50

Data sheet

Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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