

**Value pack CNMG indexable insert roughing 30 pieces HB7035-2****Order data**

Order number	GG2415 120412
GTIN	4067263092278
Item class	GGN

Technical description

Contents	250324 HB7035-2
Cutting depth $a_{p \max}$	4.25 mm
Main application	P
Number of changes/inserts	4
ISO code indexable insert	CNMG 120412
Cutting depth $a_{p \min}$	0.8 mm
Finishing/roughing assignment	Roughing
Corner radius	1.2 mm
Feed f	0.25 - 0.6 mm/rev.
Cutting depth a_p	1.5 - 6 mm
Tool material	Carbide
Cutting speed v_c main application	100 - 290 mm/min
Quantity	30
Type	HB7035-2
Cutting conditions	heavily interrupted
Chip breaker	SG
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2415 120412
