

Garant**CNMG indexable insert for medium machining 50 pieces, HB7140-2, Size: 09T308****Order data**

Order number	GG2911 09T308
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \max}$	3:25 mm
Quantity	50
Tool material	Carbide
Tolerance	M
Cutting depth $a_{p \min}$	0.55 mm
Coating	coated
Contents	250152 HB7140-2
ISO code indexable insert	CNMG 09T308
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 4 mm
Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	4

Data sheet

Cutting speed v_c main application	60 - 200 mm/min
Main application	M
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2911 09T308