

Garant**CCMT indexable insert for medium machining 30 pieces, HB7140-2, Size: 09T302****Order data**

Order number	GG3508 09T302
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	60 - 200 mm/min
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Tool material	Carbide
Main application	M
Contents	260148 HB7140-2
Coating	coated
Corner radius	0.2 mm
Cutting depth $a_{p \max}$	3.25 mm
Tolerance	M
Cutting depth a_p	0.2 - 4 mm
Cutting depth $a_{p \min}$	0.15 mm
ISO code indexable insert	CCMT 09T302

Data sheet

Feed f	0.1 - 0.4 mm/rev.
Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3508 09T302