


VNMG indexable insert for finishing 30 pieces, HBT130, Size: 160404

Order data

Order number	GG3978 160404
GTIN	4067263092278
Item class	GGN

Technical description

Quantity	30
Contents	251772 HBT130
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Number of changes/inserts	4
ISO code indexable insert	VNMG 160404
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 220 mm/min
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 2 mm
Feed f	0.15 - 0.45 mm/rev.
Coating	TiCN
Cutting depth $a_{p \max}$	2.5 mm
Main application	M

Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

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