

**Garant****CCMT indexable insert for medium machining 30 pieces, HB7140-2, Size: 09T308****Order data**

|              |               |
|--------------|---------------|
| Order number | GG3508 09T308 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Contents                             | 260152 HB7140-2   |
| Tolerance                            | M                 |
| Corner radius                        | 0.8 mm            |
| Cutting depth $a_{p \min}$           | 0.55 mm           |
| Cutting speed $v_c$ main application | 60 - 200 mm/min   |
| ISO code indexable insert            | CCMT 09T308       |
| Number of changes/inserts            | 2                 |
| Main application                     | M                 |
| Feed $f$                             | 0.1 - 0.4 mm/rev. |
| Tool material                        | Carbide           |
| Cutting depth $a_p$                  | 0.2 - 4 mm        |
| Finishing/roughing assignment        | Finishing         |
| Cutting depth $a_{p \max}$           | 3.25 mm           |

Data sheet

|                    |                              |
|--------------------|------------------------------|
| Coating            | coated                       |
| Quantity           | 30                           |
| Type               | HB7140-2                     |
| Cutting conditions | heavily interrupted          |
| Chip breaker       | VM                           |
| Type of product    | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG3508 09T308